

Product / Process Change Notification

PCN No.:	PCN-2023-0017
Announcement Date:	04/03/2023
PCN approval Schedule:	n.a. – mandatory change
Delivery of new Parts since:	Q2 2023
Change Subject:	OPUSA8 Encoder Assembly
Change Type:	<input type="checkbox"/> Change of the drawing set/ Design/Materials/Software <input type="checkbox"/> Use of new or changed tools/ manufacturing equipment <input checked="" type="checkbox"/> Modification of the assembly or test method <input type="checkbox"/> Change of supplier <input type="checkbox"/> Other matters
Parts Affected:	Encoder cap
Products Affected:	OPUSA8SN1CANB000 OPUSA8SN1CDSB000 OPUSA8SN1CANF000 OPUSA8SN1CDSF000 OPUSA8SN1CDSFK15 OPUSA8SN1UTSF000 OPUSA8SN1UTLF000 OPUSA8SN1CWVB000 OPUSA8SN1CWVF000
Description of Change:	Relocation of encoder assembly from gluing processes to separate process. Introduction of an encoder press and change from liquid adhesive to adhesive tape.
Reason for Change:	Process and quality improvement
Effect on the Products for the Customer:	no software-change no change in functionality no change in dimensions change of hardware revision at second digit
Qualification Plan:	internal qualification plan
Availability of Q&R data:	n.a.
Availability of customer qualification samples:	immediately