

Product / Process Change Notification

PCN No.:	PCN-2020-0007	
Announcement Date:	27.07.2020	
PCN approval Schedule:	n.a. – mandatory change	
Delivery of new Parts since:	August 2020	
Change Subject:	OPUS A6-G2 Back Housing Tool	
Change Type:	☐ Change of the drawing set/ Design/Materials/Software ☒ Use of new or changed tools/ manufacturing equipment ☐ Modification of the assembly or test method ☒ Change of supplier ☐ Other matters	
Parts Affected:	n.a.	
Products Affected:	OPUS A6 Eco-Gen 2 OPUSA6EN2CANB000 OPUSA6EN2CDSB000 OPUSA6EN2CANT000 OPUSA6EN2CDST000 OPUSA6EN2CANF000 OPUSA6EN2CDSF000 OPUSA6EN2CANFC34 OPUSA6EN2UTSD000 OPUSA6EN2UTMD000 OPUSA6EN2UTLD000 OPUSA6EN2CWVB000 OPUSA6EN2CWVT000 OPUSA6EN2CWVF000 OPX18EN2CAND000	OPUS A6 Standard-Gen 2 OPUSA6SN2CANB000 OPUSA6SN2CDSB000 OPUSA6SN2CANF000 OPUSA6SN2CDSF000 OPUSA6SN2CDSFK08 OPUSA6SN2CDSFK10 OPUSA6SN2CDSFK14 OPUSA6SN2CDSFK21 OPUSA6SN2UTSD000 OPUSA6SN2UTMD000 OPUSA6SN2UTLD000 OPUSA6SN2CWVB000 OPUSA6SN2CWVBK25 OPUSA6SN2CWVF000 OPUSA6SN2CWVFK22 OPUSA6SN2CDSBC80 OPUSA6SN2CDSBC82
Description of Change:	supplier change, new die-cast-tool minor change in design, position of GoreTex-Membrane has moved (see drawings attached)	
Reason for Change:	discontinuation of old supplier	
Effect on the Products for the Customer:	no software-change no change in functionality no change in dimensions revision will be changed to "CA" new drawings will be provided	
Qualification Plan:	internal qualification plan	
Availability of Q&R data:	n.a.	
Availability of customer qualification samples:	immediately	

Attachment: Drawings

	OPUS A6 Eco-Gen 2	OPUS A6 Standard-Gen 2
Before the change – Revision Ax and Bx		
		
Before the change – Revision Cx		
		